



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification 6:</b> C08B 37/00, A61L 33/00, C08B 37/08	<b>A1</b>	<b>(11) International Publication Number:</b> WO 95/25751 <b>(43) International Publication Date:</b> 28 September 1995 (28.09.95)
<b>(21) International Application Number:</b> PCT/EP95/01111 <b>(22) International Filing Date:</b> 23 March 1995 (23.03.95)  <b>(30) Priority Data:</b> PD94A000054 23 March 1994 (23.03.94) IT  <b>(71) Applicant (for all designated States except US):</b> FIDIA ADVANCED BIOPOLYMERS SRL [IT/IT]; Via De' Carpentieri, 3, I-72100 Brindisi (IT).  <b>(71) Applicants (for US only):</b> BARBUCCI, Stefania (heiress of the deceased inventor) [IT/IT]; Piazzetta 3 Luglio, 6/B, I-53100 Siena (IT). BARBUCCI, Alessandro (heir of the deceased inventor) [IT/IT]; Piazzetta 3 Luglio, 6/B, I-53100 Siena (IT).  <b>(72) Inventor:</b> CIALDI, Gloria (deceased).  <b>(72) Inventors; and</b> <b>(75) Inventors/Applicants (for US only):</b> BARBUCCI, Rolando [IT/IT]; Piazzetta 3 Luglio, 6/B, I-53100 Siena (IT). MAG- NANI, Agnese [IT/IT]; Localita Agresto, 391, I-53010 San Rocco A. Pilli (IT).		<b>(74) Agents:</b> EVERITT, Christopher, James, Wilders et al.; F.J. Cleveland and Company, 40/43 Chancery Lane, London WC2A 1JQ (GB).  <b>(81) Designated States:</b> AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MN, MW, MX, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG).  <b>Published</b> With international search report.
<b>(54) Title:</b> NOVEL HEPARIN-LIKE SULFATED POLYSACCHARIDES  <b>(57) Abstract</b>  Provided are sulfated derivatives of polysaccharides such as hyaluronic acid and hyaluronic acid esters exhibiting anticoagulant, antithrombotic, and angiogenic activity, for use in the biomedical area.		

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

## NOVEL HEPARIN-LIKE SULFATED POLYSACCHARIDES

BACKGROUND OF THE INVENTIONField of the Invention

The present invention relates to the homogeneous  
5 sulfation of polysaccharides and semisynthetic  
derivatives thereof, in particular glycosaminoglycans  
such as hyaluronic acid and its esters and  
tetraalkylammonium salts, for the preparation of new  
10 biomaterials useful in biomedical, health care, and  
pharmaceutical applications, and to such biomaterials  
per se. Such sulfated derivatives exhibit anti-  
thrombotic activity as evidenced by the lengthening of  
both the thrombin time and the whole blood clotting  
time. Moreover, the absence of hemolysis and the growth  
15 and shape of endothelial cells placed in contact with  
such sulfated derivatives indicate that these materials  
are promising heparin-like compounds.

Description of Related Art

Many molecules of biological origin are  
20 polyelectrolytes, and their interactions are very  
important in a wide variety of biochemical reactions.  
Consequently, synthetic and/or semisynthetic  
polyelectrolytes have been in use for some time now.  
These polyelectrolytes mimic the biological characteris-  
25 tics of natural polyelectrolytes, and can have somewhat

different characteristics compared to the starting material.

Polyelectrolytes of biological origin include sulfated polysaccharides, and in particular, heparin and its derivatives (D.A. Lane and U. Lindahl, Eds., Heparin -Chemical and Biological Properties, Clinical Applications, Edward Arnold, London), which play an important role in cell-substrate interactions, particularly in the process of viral activity inhibition, in the process of blood coagulation, in lipid removal, etc.

Heparin is the most biologically reactive member of the family of sulfated glycosaminoglycans. It is well known for its antithrombotic and anticoagulant properties. In fact, it is extensively used in the management of cardiovascular diseases and contributes enormously to the success of open heart surgery. Nevertheless, the structure of heparin is not simple and, due to the number of variations, is not entirely known. Commercial heparins consist of a spectrum of 21 heparins (Nader et al. (1974) Biochem. Biophys. Res. Commun. 57:488) ranging in molecular weights from 3,000 to 37,500 in varying anticoagulant activities.

The blood anticoagulant activity of heparin is attributed to structural features, e.g., degree of sulfation, degree of dissociation, particular sequences of COO<sup>-</sup> and SO<sub>3</sub><sup>-</sup> groups, as well as to molecular shape and size. These factors appear to be related to biological activity by virtue of their importance in the ion binding capacity of heparin (Stivala et al. (1967) Arch. Biochem. Biophys. 122:40). By virtue of its highly negatively charged nature, heparin has a strong affinity for cations, and its activity is pH-dependent.

Most of the readily available natural polysaccharides have been sulfated in an attempt to obtain heparin analogues (Hoffman et al. (1982) Carbohydrate Res. 2:115; Kindness et al. (1980) Brit. J.

Pharmac. 69:675; Horton et al. (1973) Carbohydrate Res. 30:349; Okada et al. (1979) Makromol. Chem. 180:813; Kikuchi et al. (1979) Nippon Kagaku Kaishi 1:127; Manzac et al. (1981) Proc. Third M.I.S.A.O. 5:504), and  
5 recently, sulfate, carboxylic, and sulfonate groups were attached to synthetic polymers such as polystyrene (Kanmaugue et al. (1985) Biomaterials 6:297) and polyurethane (Ito et al. (1992) Biomaterials 13:131). The anticoagulant activities of these materials were  
10 much lower than that heparin, and were dependent on the type and binding of the substituents, the degree of substitution, and sequences.

Some chemical reactions are known which make it possible to sulfate polysaccharides (WO 88/00211; EP 0  
15 340 628; Nagasawa et al. (1986) Carbohydrate Research 158:183-190), but it has not yet been possible to obtain sulfated polysaccharides which, besides the chemical and chemical-physical characteristics peculiar to such polysaccharides, also possess new characteristics, such  
20 as anticoagulant activity.

#### SUMMARY OF THE INVENTION

The present approach to studying the structural properties associated with the anticoagulant properties of polysaccharides was first to choose polymers  
25 possessing well-defined chemical groups consisting of regular repeating units, and secondly to modify their chemical structure.

Such molecules must therefore:

- (1) Contain regular sequences of monomeric units,  
30 and
- (2) Be chemically modifiable without destroying their structure.

Hyaluronic acid, the major component of the mammalian extracellular matrix, consists of alternating  
35 units of N-acetylglucosamine and glucuronic acid residues, and therefore seems a suitable macromolecule.

The sulfation of alcoholic hydroxyls present in the polymeric chain of a polysaccharide or of one of its semisynthetic derivatives by the use of a suitable sulfating agent can lead to the formation of new derivatives with chemical-physical characteristics, but most of all biological characteristics, which are different from those of the starting material.

The polyelectrolyte polysaccharides which can be used as substrates in the present invention include glycosaminoglycans. First and foremost among these is hyaluronic acid and the semisynthetic derivatives thereof. Some particularly important semisynthetic derivatives of hyaluronic acid are esters thereof with alcohols of the aliphatic, araliphatic, heterocyclic and cycloaliphatic series, designated "HYAFF," that are described in U.S. Patents 4,851,521, 4,965,353, and 5,202,431, and EP 0 216 453. Sulfation of such pre-processed biomaterials is a novel feature of the present invention. In this case, the sulfation reaction no longer occurs in the homogeneous phase, but rather on the surface of the biomaterial in the heterogeneous phase, activating the exposed hydroxyl groups toward the reaction solvent.

The degree of sulfation that can be obtained directly on the biomaterial is an important characteristic, and requires careful kinetic control. To avoid the solubilization of the biomaterial, induced by the increased hydrophilic nature of the polymer which constitutes the matrix, the number of -SO<sub>3</sub> groups per dimeric unit must not exceed a certain level, generally less than 1.5 - 2, depending upon the degree of hydrophilicity of the starting biomaterial. For example, in the case of HYAFF 11 films, wherein all the carboxyls are involved in ester bonding with benzyl groups, the maximum degree of sulfation should not exceed 1.5.

The reagents commonly used for sulfation include the complex between sulfur trioxide and pyridine ( $\text{SO}_3$ -pyridine).

The reaction is conducted by adding the sulfating reagent to a tetrabutylammonium salt of a polysaccharide in solution, or to a solution of a polysaccharide ester, which, in the case of partial esters, contains the remaining carboxy functions in the form of tetrabutylammonium salts, in aprotic solvents such as dimethylsulfoxide,  $\text{N,N'$ -dimethylformamide, and  $\text{N}$ -methylpyrrolidone in the temperature range of from about  $0^\circ\text{C}$  to about  $60^\circ\text{C}$ .

Different degrees of sulfation, measured by the number of sulfate groups per disaccharide unit, are obtained by varying the quantity of  $\text{SO}_3$ -pyridine. The ratio between moles of hydroxyls and moles of sulfating reagent can vary between 1:1 and 1:12.

Surprisingly, the present inventors succeeded in sulfating the polysaccharide chain of hyaluronic acid and its semisynthetic derivatives in a specific and homogeneous manner without causing loss of the polymer's characteristics, in particular its molecular weight, thus obtaining new polymers with biological and physico-chemical characteristics which hyaluronic acid and its semisynthetic derivatives did not previously possess.

By this method, it is possible to obtain new polymers with different levels of sulfation, but with the same molecular weight. Polymers with new biological characteristics can be obtained by using as starting materials biopolymers wherein the carboxy groups are salified with tetrabutylammonium salt. Such biopolymers are not hemolytic.

A notable characteristic of these sulfated polysaccharides is their ability to increase blood coagulation time. The thrombin time test is performed by measuring how long it takes for fibrinogen to turn to fibrin once thrombin has been added to a sample of human

blood in the presence of the test material. The thrombin time test in the same blood sample, but in the presence of the polymer used as starting material, is taken as a reference value. The test loses significance at over 240 seconds. The coagulation time is determined by simply measuring the time taken for a sample of human blood to coagulate in the presence of the test material. Times exceeding two hours are not considered.

Using the new biopolymers of the present invention, it is possible to develop new biomaterials for use in the biomedical, health-care, and pharmaceutical fields. The products obtained possess biocompatible and biological characteristics such as antithrombotic, anticoagulant, and antiviral activities. For example, sulfated polyanions have been shown to exhibit antiviral activity, including HIV inhibition. The new biopolymers of the present invention can also be used to advantage in cell growth processes, in controlled drug release systems, and more generally, in internal surgery, in extracorporeal oxygen circulation, in adhesion prevention, in permanent and biodegradable implants, and in dialysis.

For example, as in the case of other sulfated polymers, such as dextrans, sulfated hyaluronic acid having a molecular weight in the range of between about 10,000 and about 50,000 Daltons inhibits the production of tumor necrosis factor (TNF), which is the main target in the proliferation of inflammatory cells. Sulfated hyaluronic acid can therefore be used as a local anti-inflammatory agent in the form of hyaluronic acid-based biomaterials or compositions.

The new polymers can therefore be prepared in the form of gels, creams, or ointments, and can be used to produce biomaterials in the form of threads, sponges, gauzes, membranes, guide channels, non-woven fabrics and microspheres, according to the therapeutic uses for which they are intended. Lastly, depending upon the



degree of sulfation and the molecular weight of the polymer, it is possible to produce polymers exhibiting antiviral activity and/or which can be use to intervene in the various stages of cell interactions. These biopolymers can also be used in coating processes, lending new biological properties to the surface of support material such as biomedical objects and devices.

→ Such sulfated biomaterials can be employed in applications where the product comes into contact with the blood or highly vascularized tissues, e.g., the use of biopolymeric dialysis tubes or membranes for internal or external surgery, which are capable of reducing cell adhesion, etc. In particular, the new, soluble sulfated hyaluronic acid derivatives of the present invention can be employed in the wide variety of applications already well known in the art for hyaluronic acid-based biomaterials.

For example, while hyaluronic acid derivatives having a degree of sulfation greater than 2.5 exhibit good anticoagulant activity, the molecular weight of the starting polymer can also be significant in influencing the properties of the new sulfated biopolymers of the present invention.

In particular, at least four sulfated hyaluronic acid derivatives are notable due to their molecular weight and degree of sulfation. These are:

1. Hyaluronic acid having a molecular weight in the range between about 10,000 and about 50,000 Daltons, and having a degree of sulfation of 2.5, 3.0, or 3.5;
2. Hyaluronic acid having a molecular weight in the range between about 50,000 and about 250,000 Daltons, and having a degree of sulfation of 2.5, 3.0, or 3.5;
3. Hyaluronic acid having a molecular weight in the range between about 250,000 and about 750,000 Daltons, and having a degree of sulfation of 2.5, 3.0, or 3.5; and

4. Hyaluronic acid having a molecular weight in the range between about 750,000 and about 1,250,000 Daltons, and having a degree of sulfation of 2.5, 3.0, or 3.5.

5 The hyaluronic acid fractions having the molecular weights described above can be obtained by the use of membranes with particular molecular weight cut-off points, as is known in the art.

Among the semisynthetic ester derivatives of  
10 hyaluronic acid, polymeric matrices of HYAFF 11 (100% benzyl ester of hyaluronic acid) sulfated to degrees of 1.0 and 1.5, and HYAFF 11p75 (75% benzyl ester of hyaluronic acid) sulfated to degrees of 0.5 and 1.0, are particularly interesting.

15 Further scope of the applicability of the present invention will become apparent from the detailed description and drawings provided below. However, it should be understood that the detailed description and specific examples, while indicating preferred  
20 embodiments of the present invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

#### 25 BRIEF DESCRIPTION OF THE DRAWINGS

The above and other objects, features, and advantages of the present invention will be better understood from the following detailed descriptions taken in conjunction with the accompanying drawings, all  
30 of which are given by way of illustration only, and which are not limitative of the present invention, in which:

Figure 1 shows the effect of hyaluronic acid sulfated with 2.0, 2.5, 3.0, and 3.5 SO<sub>3</sub> groups per  
35 repetitive unit on whole blood clotting time (WBCT) and thrombin time (TT).

Figure 2 shows the growth of human umbilical vein endothelial cells in control medium (♦), sulfated hyaluronic acid-containing medium (■), and hyaluronic acid-containing medium (▲) as described in Example 14.

5 Figure 3 is a schematic representation of a dish prepared for the gelatin-agarose test described in Example 15. Top: a cross-section showing a central well and two adjacent wells located 2 mm away. The BACE is placed in the central well, and the test material and  
10 the control are placed in the adjacent wells. Bottom: dish ready for the test. A fourth well containing BACE is placed about 2 cm away from the three aligned wells (proportions of distances not maintained in the figure). The fourth well is far removed from the influence of the  
15 test material, and is utilized as a control to assure that the migration of BACE outside the well occurs as a uniform halo when no treatment is applied.

Figures 4A, 4B, 5A, 5B, 6A, and 6B illustrate the results of the assessment of induction of angiogenesis  
20 in vitro described in Example 15. Figures 4A and 4B show the preferential migration of endothelial cells towards Cu(II)-sulfated hyaluronic acid rather than towards sulfated hyaluronic acid alone. Figures 5A and  
25 5B show the preferential migration of endothelial cells towards Cu(II)-heparin rather than towards heparin alone. Figures 6A and 6B show that there is no preferential migration of endothelial cells towards the Cu(II)-Tris complex rather than towards the medium alone.

30

#### DETAILED DESCRIPTION OF THE INVENTION

The following detailed description of the invention is provided to aid those skilled in the art in practicing the present invention. Even so, the  
35 following detailed description should not be construed to unduly limit the present invention, as modifications and variations in the embodiments discussed herein may

be made by those of ordinary skill in the art without departing from the spirit or scope of the present inventive discovery.

The contents of each of the references cited herein are herein incorporated by reference in their entirety.

Presented below for illustrative purposes are some examples of the preparation of new sulfated polymers according to the present invention. While these Examples are directed to hyaluronic acid and its semisynthetic derivatives such as tetrabutylammonium salts and esters, the same methods can be applied to other polysaccharides such as other glycosaminoglycans, alginic acid, gellan, carboxymethylcellulose, carboxymethylamide, and carboxymethylchitin, and semisynthetic derivatives thereof, such as their tetrabutylammonium salts and partial esters with aliphatic, araliphatic, heterocyclic and cycloaliphatic alcohols, as described in U.S. Patents 4,851,521, 5,122,593, 5,300,493, 5,332,809, and 5,336,668; European Patent Application No. 93917681.4; EP 0 216 453, EP 0 251 905, EP 0 342 557, EP 0 518 710, EP 0 603 264, and EP 0 605 478; and WO 93/06136 and WO 94/03499.

#### EXAMPLE 1

##### Sulfation of sodium hyaluronate, sulfation degree 3

0.250 grams of the tetrabutylammonium salt of hyaluronic acid are solubilized in 10 ml of dimethylformamide (DMF). 1.305 grams of SO<sub>3</sub>-pyridine solubilized in 10 ml of DMF are added to this solution under a flow of nitrogen. The solution is shaken for an hour at a temperature of between 4°C and 0°C. About 200 ml of purified water, chilled to 0°C, are subsequently added. The pH of the mixture is brought to a value of between 8.5 and 9.5 by adding 1M sodium hydroxide. The derivative is then precipitated with 120 ml of ethyl alcohol. Sodium acetate is added to saturation, and the precipitate is left to deposit for between 1 and 24

hours at a temperature of between 0°C and 4°C. The precipitate is separated by centrifugation, for example for 15 minutes at 1,500 rpm, solubilized in purified H<sub>2</sub>O, and then dialyzed until all residue reagent and reaction products have been completely eliminated. The degree of sulfation is determined by nuclear magnetic resonance (NMR).

Thrombin time and coagulation time in this and the following examples were determined as described in WO 92/11294. The product thus obtained has a thrombin time of 42.2 compared to the 11.3 seconds of the starting polymer, and a coagulation time of over 2 hours compared to 28 minutes measured in the control blood.

#### EXAMPLE 2

##### Sulfation of sodium hyaluronate, sulfation degree 3.5

0.250 grams of the tetrabutylammonium salt of hyaluronic acid are solubilized in 10 ml of dimethylformamide (DMF). 2.088 grams of SO<sub>3</sub>-pyridine solubilized in 10 ml of DMF are added to this solution under a flow of nitrogen. The solution is shaken for at least an hour at a temperature of between 4°C and 0°C. About 200 ml of H<sub>2</sub>O, chilled to 0°C, are subsequently added. The pH of the mixture is brought to a value of between 8.5 and 9.5 by adding 1M sodium hydroxide. The derivative is then precipitated with 120 ml of ethyl alcohol. Anhydrous sodium acetate is added to saturation, and the precipitate is left to deposit for between 1 and 24 hours at a temperature of between 4°C and 0°C. The precipitate is separated by centrifugation, for example for 15 minutes at 1,500 rpm, solubilized in purified H<sub>2</sub>O, and then dialyzed until all residue reagent and reaction products have been completely eliminated. The degree of sulfation is determined by nuclear magnetic resonance (NMR).

The product thus obtained has an infinite thrombin time, compared to 11.3 seconds for the starting polymer.

EXAMPLE 3

Sulfation of the partial ethyl ester of hyaluronic acid; 75% of the carboxy groups are in the form of the ethyl ester, sulfation degree 3

5        0.250 grams of the tetrabutylammonium salt of the 75% partial ethyl ester of hyaluronic acid (HYAFF-7p75) are solubilized in 10 ml of dimethylformamide (DMF). 1.305 grams of SO<sub>3</sub>-pyridine solubilized in 10 ml of dimethylsulfoxide (DMSO) are added to this solution  
10       under a flow of nitrogen. The solution is shaken for at least an hour at a temperature of between 4°C and 0°C. About 200 ml of H<sub>2</sub>O, chilled to 0°C, are subsequently added. The pH of the mixture is brought to a value of between 8.5 and 9.5 by adding 1M sodium hydroxide. The  
15       derivative is then precipitated with 120 ml of ethyl alcohol. Anhydrous sodium acetate is added to saturation, and the precipitate is left to deposit for between 1 and 24 hours at a temperature of between 4°C and 0°C. The precipitate is separated by  
20       centrifugation, for example for 15 minutes at 1,500 rpm, solubilized in purified H<sub>2</sub>O, and then dialyzed until all residue reagent and reaction products have been completely eliminated. The degree of sulfation is determined by NMR.

25       The product thus obtained has a thrombin time of 45 seconds, compared to 11.3 seconds for the starting polymer, and a coagulation time of over 2 hours compared, to 28 minutes for the control blood.

EXAMPLE 4

30       Sulfation of the partial ethyl ester of hyaluronic acid; 50% of the carboxy groups are in the form of an ethyl ester, sulfation degree 2.5

      0.250 grams of the tetrabutylammonium salt of the 50% partial ethyl ester of hyaluronic acid (HYAFF-7p50,  
35       50% of the carboxy groups esterified with ethanol) are solubilized in 10 ml of dimethylformamide (DMF). 1.044

grams of  $\text{SO}_3$ -pyridine solubilized in 10 ml of dimethylsulfoxide (DMSO) are added to this solution under a flow of nitrogen. The solution is shaken for at least an hour at a temperature of between  $4^\circ\text{C}$  and  $0^\circ\text{C}$ .  
5 About 200 ml of  $\text{H}_2\text{O}$ , chilled to  $0^\circ\text{C}$ , are subsequently added. The pH of the mixture is brought to a value of between 8.5 and 9.5 by adding 1M sodium hydroxide. The derivative is then precipitated with 120 ml of ethyl alcohol. Anhydrous sodium acetate is added to  
10 saturation and the precipitate is left to deposit for between 1 and 24 hours at a temperature of between  $4^\circ\text{C}$  and  $0^\circ\text{C}$ . The precipitate is separated by centrifugation, for example for 15 minutes at 1,500 rpm, solubilized in purified  $\text{H}_2\text{O}$ , and then dialyzed until all  
15 residue reagent and reaction products have been completely eliminated. The degree of sulfation is determined by NMR.

The product thus obtained has a thrombin time of 47 seconds, compared to 11.3 seconds for the starting  
20 polymer, and a coagulation time of over 2 hours, compared to 28 minutes for the control blood.

#### EXAMPLE 5

Sulfation of the partial ethyl ester of hyaluronic acid: 25% of the carboxy groups are in the form of an ethyl ester, sulfation degree 2

25 0.250 grams of the TBA salt of a partial ethyl ester of hyaluronic acid (HYAFF-7p25, 25% of the carboxy groups esterified with ethanol) are solubilized in 10 ml of dimethylformamide (DMF). 0.783 grams of  $\text{SO}_3$ -pyridine  
30 solubilized in 10 ml of dimethylsulfoxide (DMSO) are added to this solution under a flow of nitrogen. The solution is shaken for at least an hour at a temperature of between  $4^\circ\text{C}$  and  $0^\circ\text{C}$ . About 200 ml of  $\text{H}_2\text{O}$ , chilled to  $0^\circ\text{C}$ , are subsequently added. The pH of the mixture is  
35 brought to a value of between 8.5 and 9.5 by adding 1M sodium hydroxide. The derivative is then precipitated

with 120 ml of ethyl alcohol. Anhydrous sodium acetate is added to saturation, and the precipitate is left to deposit for between 1 and 24 hours at a temperature of between 4°C and 0°C. The precipitate is separated by centrifugation, for example for 15 minutes at 1,500 rpm, solubilized in purified H<sub>2</sub>O, and then dialyzed until all residue reagent and reaction products have been completely eliminated. The degree of sulfation is determined by NMR.

The product thus obtained has a thrombin time of 49 seconds, compared to 11.3 seconds for the starting polymer, and a coagulation time of over 2 hours, compared to 28 minutes for the control blood.

#### EXAMPLE 6

Sulfation of the partial benzyl ester of hyaluronic acid: 75% of the carboxy groups are in the form of a benzyl ester, sulfation degree 3.5

0.250 grams of the tetrabutylammonium salt of a partial ethyl ester of hyaluronic acid (HYAFF-11p75, 75% of the carboxy groups esterified with benzyl alcohol) are solubilized in 10 ml of dimethylformamide (DMF). 2.088 grams of SO<sub>3</sub>-pyridine solubilized in 10 ml of dimethylsulfoxide (DMSO) are added to this solution under a flow of nitrogen. The solution is shaken for at least an hour at a temperature of between 4°C and 0°C. About 200 ml of H<sub>2</sub>O, chilled to 0°C, are subsequently added. The pH of the mixture is brought to a value of between 8.5 and 9.5 by adding 1M sodium hydroxide. The derivative is then precipitated with 120 ml of ethyl alcohol. Anhydrous sodium acetate is added to saturation, and the precipitate is left to deposit for between 1 and 24 hours at a temperature of between 4°C and 0°C. The precipitate is separated by centrifugation, for example for 15 minutes at 1,500 rpm, solubilized in purified H<sub>2</sub>O; and then dialyzed until all residue reagent and reaction products have been



15

completely eliminated. The degree of sulfation is determined by NMR.

The product thus obtained has a thrombin time of 44 seconds, compared to 11.3 seconds for the starting polymer, and a coagulation time of over 2 hours, compared to 28 minutes for the control blood.

#### EXAMPLE 7

Sulfation of the partial benzyl ester of hyaluronic acid: 50% of the carboxy groups are in the form of a benzyl ester, sulfation degree 3

0.250 grams of the tetrabutylammonium salt of a partial ethyl ester of hyaluronic acid (HYAFF-11p50, 50% of the carboxy groups esterified with benzyl alcohol) are solubilized in 10 ml of dimethylformamide (DMF). 1.305 grams of  $\text{SO}_3$ -pyridine solubilized in 10 ml of dimethylsulfoxide (DMSO) are added to this solution under a flow of nitrogen. The solution is shaken for at least an hour at a temperature of between  $4^\circ\text{C}$  and  $0^\circ\text{C}$ . About 200 ml of  $\text{H}_2\text{O}$ , chilled to  $0^\circ\text{C}$ , are subsequently added. The pH of the mixture is brought to a value of between 8.5 and 9.5 by adding 1M sodium hydroxide. The derivative is then precipitated with 120 ml of ethyl alcohol. Anhydrous sodium acetate is added to saturation and the precipitate is left to deposit for between 1 and 24 hours at a temperature of between  $4^\circ\text{C}$  and  $0^\circ\text{C}$ . The precipitate is separated by centrifugation, for example for 15 minutes at 1,500 rpm, solubilized in purified  $\text{H}_2\text{O}$ , and then dialyzed until all residue reagent and reaction products have been completely eliminated. The degree of sulfation is determined by NMR.

The product thus obtained has a thrombin time of 46 seconds, compared to 11.3 seconds for the starting polymer, and a coagulation time of over 2 hours, compared to 28 minutes for the control blood.

EXAMPLE 8

Sulfation of the partial benzyl ester of hyaluronic acid; 25% of the carboxy groups are in the form of a benzyl ester, sulfation degree 2

5        0.250 grams of the tetrabutylammonium salt of a partial ethyl ester of hyaluronic acid (HYAFF-11p25, 25% of the carboxy groups esterified with benzyl alcohol) are solubilized in 10 ml of dimethylformamide (DMF). 0.522 grams of SO<sub>3</sub>-pyridine solubilized in 10 ml of  
10        dimethylsulfoxide (DMSO) are added to this solution under a flow of nitrogen. The solution is shaken for at least an hour at a temperature of between 4°C and 0°C. About 200 ml of H<sub>2</sub>O, chilled to 0°C, are subsequently added. The pH of the mixture is brought to a value of  
15        between 8.5 and 9.5 by adding 1M sodium hydroxide. The derivative is then precipitated with 120 ml of ethyl alcohol. Anhydrous sodium acetate is added to saturation, and the precipitate is left to deposit for between 1 and 24 hours at a temperature of between 4°C  
20        and 0°C. The precipitate is separated by centrifugation, for example for 15 minutes at 1,500 rpm, solubilized in purified H<sub>2</sub>O, and then dialyzed until all residue reagent and reaction products have been completely eliminated. The degree of sulfation is  
25        determined by NMR.

The product thus obtained has a thrombin time of 48 seconds, compared to 11.3 seconds for the starting polymer, and a coagulation time of over 2 hours, compared to 28 minutes for the control blood.

Example 9

30        Preparation of films of HYAFF 11, sulfation degree 1.5

0.250 grams of a film of HYAFF 11 are immersed in a bath of 250 ml of a mixture of chloroform:dimethylformamide in a ratio of 1:1. 50 ml of a solution  
35        obtained by solubilizing 3.4 grams of a complex of pyridine-SO<sub>3</sub> in dimethylformamide are then added.

The reaction is allowed to proceed for 2 hours at ambient temperature, after which the film is removed and then immersed in a bath of distilled water (100 ml), and lastly in a solution of water:ethanol, 50:50. The film  
5 is then oven-dried for 48 hours at 55°C.

#### Example 10

##### Preparation of films of HYAFF 11p75, sulfation degree 1

0.250 grams of a film of HYAFF 11p75 are immersed  
10 in a bath of 250 ml of a mixture of chloroform:dimethyl-  
formamide in a ratio of 1:1. 50 ml of a solution  
obtained by solubilizing 2.3 grams of a complex of  
pyridine-SO<sub>3</sub> in dimethylformamide are then added.

The reaction is allowed to proceed for 2 hours at  
15 ambient temperature, after which the film is removed and  
then immersed in a bath of distilled water (about 100  
ml), and lastly in a solution of water:ethanol, 50:50.  
The film is oven-dried for 48 hours at 55°C.

#### Example 11

##### Biological Characterization of Soluble Sulfated Hyaluronic Acid and Hyaluronic Acid Esters

##### Whole Blood Clotting Time In The Presence of Sulfated Hyaluronic Acid Having Different Degrees of Sulfation

This test was performed on hyaluronic acid and  
25 sulfated hyaluronic acid using blood from a single  
donor. The control contained blood alone.

For each test, three test tubes each containing 5  
ml of blood were prepared. The first constituted the  
blank, while in the second and third, 25 mg of  
30 hyaluronic acid and 25 mg of sulfated hyaluronic acid  
were solubilized, respectively.

The results are shown in Figure 1, where it can be  
seen that hyaluronic acid having 3.0 and 3.5 SO<sub>3</sub> groups  
per repetitive unit resulted in whole blood clotting

times (WBCT) of infinity. Clotting time for whole blood controls was approximately 15 minutes. Blood in the presence of hyaluronic acid clotted after 45 minutes.

5     Thrombin Time In The Presence Of Sulfated Hyaluronic Acid Having Different Degrees of Sulfation

10         The thrombin time for hyaluronic acid having different degrees of sulfation was determined using an Elvi 820 Digiclot (Logos S.p.A, Milan, Italy). This device has an incubation plate set at a temperature of 37°C, and accomodates 32 test tubes and four reagent vials, two of which can be magnetically stirred at 600 rpm. It contains two thermostatic measuring wells, fitted with a magnetic sirrer at 300 rpm, and a light-proof lid. A magnetic pipette with adaptable volumes 15 (0.1-0.2 ml) for reagent distribution activates the device, which is stopped by even the slightest variations in optical density with regard to clot formation. Clotting is monitored photometrically. A ray of light from a lamp first passes through a 525 nm interference filter, and lastly a capacity cell. A 20 photodiode measures the variations in optical density of the plasma on clot formation. A photometric signal processor stops the digital chronometer at the nearest tenth of a second. The throbmin time test is performed 25 using the reagent "Trombina" (Boehringer Mannheim GmbH Diagnostica).

30         The test is carried out on all samples using plasma obtained by centrifugation of blood from several donors (plasma pool) which had previously been treated with an anticoagulant (1 ml of a solution of sodium citrate/9 ml of blood). Solutions were prepared at concentrations of 1 mg/ml of hyaluronic acid and sulfated hyaluronic acid in phosphate buffer solution.

35         As summarized in Figure 1, hyaluronic acid having 2.5, 3.0, and 3.5 SO<sub>3</sub> groups per repetitive unit lengthens the thrombin time. Hyaluronic acid having 2.0

SO<sub>3</sub> groups per repetitive unit did not lengthen the thrombin time, i.e., the thrombin time equalled that in the control, thus indicating that this particular sulfated hyaluronic acid derivative does not have  
5 heparin-like anticoagulant activity. Thrombin time in the presence of hyaluronic acid is similar to that in the control.

Also shown in Figure 1 is the quantity of heparin corresponding to 1 mg of sulfated hyaluronic acid  
10 product, determined by means of a calibration curve.

Thrombin Time In The Presence Of Sulfated Hyaluronic Acid Esters Having Different Degrees of Sulfation

Thrombin time was also determined on plasma in which sulfated derivatives of hyaluronic acid  
15 (hyaluronic acid molecular weight = 200,000 Daltons) i.e., HYAFF 11 (100% benzyl ester of hyaluronic acid; sulfation degree 2.0), HYAFF 11p25 (25% benzyl ester of hyaluronic acid; sulfation degree 3.0), and HYAFF 11p75 (75% benzyl ester of hyaluronic acid; sulfation degree  
20 3.5) had been solubilized.

In the case of sulfated HYAFF 11, the influence of the concentration thereof, and of thrombin, on TT was investigated.

The results for sulfated HYAFF 11 are shown in  
25 Table 1, where hyaluronic acid was used as a reference as it is soluble in plasma, and wherein thrombin concentration is in International Units (UI).

TABLE 1

THROMBIN TIME IN THE PRESENCE OF SULFATED  
HYAFF 11

SOLUBLE MATERIAL	QUANTITY mg/ml	[ ] THROMBIN	THROMBIN TIME
Plasma	-	$\approx 6$	13 sec
Sulfated HYAFF 11	8	$\approx 6$	1 min 25 sec
Hyaluronic acid	8	$\approx 6$	30 sec
Sulfated HYAFF 11	8	$\approx 0.6$	3 min
Hyaluronic acid	8	$\approx 0.6$	50 sec
Sulfated HYAFF 11	2	$\approx 6$	18 sec
Hyaluronic acid	2	$\approx 6$	17 sec

These results disclose a longer thrombin time for plasma in the presence of sulfated HYAFF 11 than in the presence of hyaluronic acid. The influence of the concentrations of hyaluronic acid, sulfated hyaluronic acid, and thrombin should be noted. Sulfated HYAFF 11 (8 mg/ml) significantly prolonged thrombin time when thrombin is employed at either 6 UI or 0.6 UI as compared to hyaluronic acid. Low quantities (2 mg/ml) of sulfated HYAFF 11 do not result in any significant variation in thrombin time.

Table 2 shows the results for sulfated HYAFF 11p25 and sulfated HYAFF 11p75 on thrombin time.

TABLE 2

THROMBIN TIME IN THE PRESENCE OF  
SULFATED HYAFF 11p25 AND SULFATED HYAFF 11p75

SOLUBLE MATERIAL	QUANTITY	THROMBIN TIME
Plasma	-	10.3 sec
HYAFF 11p75 SO <sub>3</sub>	5 mg/ml	12.4 sec
HYAFF 11p25 SO <sub>3</sub>	1 mg/ml	19.4 sec

The data in Table 2 demonstrate that both sulfated HYAFF 11p25 and sulfated HYAFF 11p75 prolong thrombin time. The longer thrombin time for sulfated HYAFF 11p75 corresponds to about 0.15 UI/ml of heparin activity. The longer thrombin time for sulfated HYAFF 11p25 corresponds to about 0.25 UI/ml of heparin activity.

Reptilase Time

Reptilase is an enzyme found in the venom of *Bothrox atrops* that clots fibrinogen by splitting off its fibrinopeptide A.

Reptilase time is determined by dissolving sulfated hyaluronic acid or sulfated hyaluronic acid derivative in 1 ml of 0.1 M phosphate buffered saline, 0.3 ml of which is then added to 0.3 ml of human plasma. The reptilase time is determined by incubating the human plasma containing the sulfated hyaluronic acid or derivative at 37°C for two minutes, then adding Reptilase Reactive (fraction of thrombin extracts from *Bothrox atrops* venom, Hemodiagnostica Diagnostica Stago, Boehringer Mannheim), and measuring the clotting time automatically (Elvi Digiclot 2 Coagulometer, Logos S.p.A., Milan, Italy).

Table 3 shows the effects of the sulfated HYAFF 11, the sulfated HYAFF 11p25, and the sulfated HYAFF 11p75 on reptilase time.

5

TABLE 3

REPTILASE TIME IN THE PRESENCE OF  
SULFATED HYAFF 11, SULFATED HYAFF 11p25, AND  
SULFATED HYAFF 11p75

10

SOLUBLE MATERIAL	QUANTITY	REPTILASE TIME
Plasma	-	15 sec
Sulfated HYAFF 11	8 mg/ml	15 sec
HYAFF 11p75 SO <sub>3</sub>	5 mg/ml	15 sec
HYAFF 11p25 SO <sub>3</sub>	1 mg/ml	15 sec

The data in Table 3 show that none of the sulfated  
15 hyaluronic acid derivatives had any significant effect  
on reptilase time.

#### Example 12

##### Hemolysis Test

The hemolysis assay measures the direct interaction  
20 of substances with the plasma membrane of erythrocytes.

25 mg of sulfated hyaluronic acid were dissolved in  
0.5 ml of sodium citrate. The assay tube was then  
filled with 5 ml of fresh human blood. The control  
contained whole citrated blood only. The hemolysis test  
25 was carried out as described in Albanese et al. (1994)  
Biomaterials 15:129.

The results obtained with sulfated hyaluronic acid  
show that this material does not exhibit any hemolytic  
activity.



Example 13Biological Characterization of Insoluble  
Sulfated Hyaluronic Acid DerivativesThrombin Time In The Presence Of Insoluble Films Of  
5 Sulfated Hyaluronic Acid Esters Having Different Degrees  
of Sulfation

The thrombin time test was performed on rounds of insoluble films of sulfated hyaluronic acid esters used to line cuvettes, essentially as described in Example 11  
10 for sulfated hyaluronic acid having different degrees of sulfation. 1.2 ml of plasma were added to each cuvette, which was then incubated together with the film rounds for 10 minutes. 0.2 ml of thrombin reagent was then added, and the clotting time was monitored. Molecular  
15 weight of hyaluronic acid and degree of sulfation of the esters were as in Example 11.

The results are shown in Table 4.

TABLE 4

THROMBIN TIMES OF HUMAN PLASMA  
PLACED IN CONTACT WITH FILMS OF INSOLUBLE  
SULFATED HYALURONIC ACID ESTERS

5	INSOLUBLE MATERIAL	QUANTITY	[ ] THROMBIN	THROMBIN TIME
	Plasma		$\approx 6$	9.7 sec 10.0 sec
	HYAFF 11p75 SO <sub>3</sub>	0.044 gr	$\approx 6$	8.3 sec 8.8 sec
	HYAFF 11p75	0.044 gr	$\approx 6$	11.0 sec 10.9 sec
10	HYAFF 11p75 SO <sub>3</sub>	0.031 gr	$\approx 5$	18.7 sec 20.9 sec
	HYAFF 11p75	0.031 gr	$\approx 6$	17.9 sec 18.1 sec
	HYAFF 11p75 SO <sub>3</sub>	0.031 gr	$\approx 1.5$	12.3 sec 13.1 sec
	HYAFF 11p75	0.031 gr	$\approx 1.5$	12.6 sec 11.0 sec
	HYAFF 11	0.031 gr	$\approx 6$	15.6 sec 17.0 sec

The data in Table 4 reveal no significant variations in the thrombin times of plasma placed in contact with films of sulfated hyaluronic acid esters.

#### Example 14

##### 5     Growth of Cultured Human Umbilical Vein Endothelial       Cells In the Presence of Sulfated Hyaluronic Acid

Human umbilical vein endothelial cells were isolated from umbilical cords by collagenase digestion following a standard protocol. The cells were  
10 maintained in a 5% CO<sub>2</sub> atmosphere at 37°C in Medium 199 (GIBCO Laboratories) with 20% fetal calf serum, L-glutamine, and gentamicin.

The endothelial cells were identified as such by their polygonal morphology. For proliferation  
15 experiments, cells were used when cultures had reached confluence. Hyaluronic acid was dissolved in Medium 199 until a concentration of 5 mg/ml was obtained. The assay was planned in order to allow contact periods of 24, 48, and 72 hours between the material and the cells.  
20 Every 24 hours the medium was removed from the wells and sterile PBS solution was rinsed over the film to remove the unattached cells. The cells were analyzed with an inverted microscope (DIAPHOT TMD Nikon) and pictures taken with a Nikon camera. The cells were then detached  
25 with trypsin and counted in a Burkner chamber. Trypan Blue was used to distinguish between dead and live cells.

Figure 2 shows the human umbilical vein endothelial cells (HUVEC) growth curves.

30     The number of endothelial cells in medium containing sulfated hyaluronic acid increased with time, and better growth is shown than in medium containing hyaluronic acid or in a pure medium control.

The morphology of endothelial cells was examined  
35 using inverted microscopy. Endothelial cells in medium containing sulfated hyaluronic acid were well spread,

with no morphological alteration and without structural changes in cell organization.

The same morphology was noted for the endothelial cells in the presence of hyaluronic acid and for the control. The only remarkable difference was in the cell proliferation. In fact, after one day, the cells in the medium containing sulfated hyaluronic acid were almost a confluent monolayer, while the cells in medium containing hyaluronic acid or pure medium reached confluency only after three days.

#### Example 15

##### Assessment of Induction of Angiogenesis In Vitro

Sulfated hyaluronic acid, like heparin, forms complexes with the Cu(II) ion, having a stoichiometric composition of  $\text{Cu(OH)}_2\text{L}$  (L = "ligand") (Barbucci et al. (1995) Gazzetta Chimica Italiana, in press). As is known from the literature, the Cu(II)-heparin complex exhibits an angiogenic effect (Alessandri et al. (1983) Cancer Research 43:1790-1797).

The ability of sulfated hyaluronic acid to induce angiogenesis in vitro using a cell migration method (Alessandri et al. (1983) Cancer Research 43:1790-1797) was therefore investigated.

The migration of endothelial cells in agar was observed, the method being schematically shown in Figure 3. The ability of a test sample to induce angiogenesis in vitro can be determined by the number of endothelial cells that preferentially migrate towards the test sample rather than towards the control sample.

The cell migration test to assess angiogenesis induced by the complex Cu(II)-heparin, as described in Alessandri et al., was conducted in a buffer solution of 0.1 M Tris, pH 7.5. However, in the presence of Tris, the complex formed is actually Cu(II)-Tris, not Cu(II)-heparin, so that the angiogenic effect observed relates to the Cu(II)-Tris complex in the presence of heparin.

The present tests were conducted using a buffer solution of 0.1 M PBS, pH 7.4. At this pH, the Cu(II) that is not in the complex precipitates in the form of a hydroxide. Solutions of Cu(II)-biological molecule  
5 were therefore filtered on cellulose filters having a pore size of 0.2 microns in order to eliminate the copper hydroxide precipitate before using solutions for testing.

Two samples of sulfated hyaluronic acid, one with  
10 2.0 SO<sub>3</sub> groups, and the other with 3.5 SO<sub>3</sub> groups, per repetitive unit were analyzed. Experiments were run in replicate, and samples containing the complexes Cu(II)-heparin and Cu(II)-Tris were also analyzed. In each experiment, the angiogenic effect of the complex Cu(II)-  
15 biological molecule was assessed in comparison to that of the biological molecule alone. Specifically, Cu(II)-sulfated hyaluronic acid was compared to sulfated hyaluronic acid, and Cu(II)-heparin was compared to heparin. In the case of Cu(II)-Tris, the control sample  
20 contained only medium.

As shown in Figures 4A, 4B, 5A, 5B, 6A, and 6B, the complex Cu(II)-sulfated hyaluronic acid (3.5 SO<sub>3</sub> groups per repetitive unit) proved capable of inducing angiogenesis in vitro to an extent similar to that of  
25 the complex Cu(II)-heparin.

As shown in Figures 4A and 4B, there is a preferential migration by endothelial cells towards Cu(II)-sulfated hyaluronic acid rather than towards sulfated hyaluronic acid alone.

30 In the case of heparin, endothelial cells preferentially migrate towards the complex Cu(II)-heparin rather than towards heparin alone (Figures 5A and 5B).

The effect is more pronounced with sulfated  
35 hyaluronic acid than with heparin (compare Figures 4A, 5A and 4B, 5B).

On the other hand, in the case of the complex Cu(II)-Tris (Figures 6A and 6B), there is no preferential migration of the cells towards the complex rather than towards the medium alone.

5       The effect of the sample containing Cu(II)-sulfated hyaluronic acid (2.0 SO<sub>3</sub> groups per repetitive unit) was comparable to that of the complex Cu(II)-Tris rather than to that of the complex Cu(II)-heparin. This demonstrates that the number of SO<sub>3</sub> groups per repetitive  
10       unit significantly influences obtaining heparin-like activity in inducing angiogenesis *in vitro*.

#### Example 16

##### Pharmaceutical Compositions

15       Pharmaceutical preparations and biomaterials comprising the new sulfated derivatives of hyaluronic acid and other sulfated polysaccharides of the present invention can be administered to humans, alone or in association with other chemical polymers, such as  
20       polyurethane, polylactic acid, carboxymethylcellulose, carboxymethylchitin, carboxymethyl starch, and cross-linked polymers, or hyaluronic acid esters, salts, derivatives, complexes, fragments, subunits, and/or pharmacologically acceptable drugs, as aids in the  
25       biomedical, health care, and pharmaceutical fields.

Because of their antithrombotic and anticoagulant activities, the biopolymers of the present invention may be advantageously used to prepare biomaterials such as guide channels, bypasses, artificial veins, or shunts to  
30       be employed in hemodialysis, cardiology, extracorporeal circulation, and more generally, in the cardiovascular system.

The angiogenic activity of Cu(II)-sulfated hyaluronic acid complexes can be employed in stimulating  
35       capillary growth.

It has recently been demonstrated that sulfated hyaluronic acid is a potent inhibitor of Tumor Necrosis Factor- $\alpha$  (TNF- $\alpha$ ) and TNF- $\beta$  (Chang et al. (1994) Journal of Leukocyte Biology 55:778-784). Thus, the sulfated hyaluronic acid and hyaluronic acid ester products of the present invention can also find therapeutic use as anti-inflammatory agents in the treatment of TNF-mediated inflammation, systemic toxicity, and related pathologies.

Furthermore, sulfated hyaluronic acid derivatives can be employed as coatings for the surfaces of materials using techniques such as plasma coating to produce devices to be used in extracorporeal circulation applications.

The sulfated hyaluronic acid derivatives of the present invention can also be used in the form of gauzes, threads, gels, hydrogels, sponges, membranes, non-woven tissues, and microspheres, according to the therapeutic use for which they are intended, to promote cell growth processes, such as keratinocyte growth, to accelerate healing in patients affected by bedsores, wounds, burns, and skin ulcers, or as anti-adherents in surgery.

Depending upon the degree of sulfation and the molecular weight of the polymer, the new sulfated polysaccharides of the present invention can also be used alone or in association with other chemical polymers, such as those listed above, or with cross-linked polymers or hyaluronic acid esters, salts, derivatives, complexes, fragments, subunits, and/or pharmacologically acceptable drugs, for example in dermatology, ophthalmology, otorhinolaryngology, odontology, gynecology, urology, and as drug delivery systems in the treatment of bacterial, mycotic, or viral infections.

Examples of combination medicaments according to the present invention include:

- association of sulfated hyaluronic acid and a hyaluronic acid ester, such as the benzyl or ethyl ester;

- association of sulfated hyaluronic acid and a crosslinked hyaluronic acid ester;

- association of sulfated hyaluronic acid and a chemical polymer such as that listed *supra*;

- association of sulfated hyaluronic acid and Cu(II) ions;

- association of sulfated hyaluronic acid and a metal ion, such as calcium or silver;

REMARK: 4 x 24  
- association of sulfated hyaluronic acid and a hyaluronic acid ester, with an antiinfective agent such as a basic or non-basic antibiotic, sulfamidic, antiviral (such as acyclovir), steroid antiinflammatory (such as hydrocortisone or prednisolone), non-steroid antiinflammatory (such as indomethacin), a wound healer (such as epidermal growth factor), an antimicrobial, an antibacterial, or a disinfectant;

- association of sulfated hyaluronic acid and a crosslinked hyaluronic acid, with an antiinfective agent such as a basic or non-basic antibiotic, sulfamidic, antiviral (such as acyclovir), a steroid antiinflammatory (such as hydrocortisone or prednisolone), a non-steroid antiinflammatory (such as indomethacin), a wound healer (such as epidermal growth factor), an antimicrobial, an antibacterial, or a disinfectant.

The invention being thus described, it is obvious that the same can be modified in various ways. Such modifications are not to be considered as divergences from the spirit and scope of the invention, and all such modifications that would appear obvious to one skilled in the art are intended to come within the scope of the following claims.



1. A sulfated polysaccharide or semisynthetic derivative thereof, wherein the number of sulfate groups per repetitive unit is in the range of from 0.5 to 3.5.
2. A sulfated polysaccharide or semisynthetic derivative thereof as claimed in claim 1 wherein the polysaccharide consists essentially of a repeated single disaccharide.
3. A sulfated polysaccharide or semisynthetic derivative thereof as claimed in claim 1 or claim 2 wherein the polysaccharide is a glucosaminoglycan.
4. A sulfated polysaccharide or semisynthetic derivative thereof as claimed in claim 1, claim 2 or claim 3 wherein the polysaccharide is not a proteoglycan.
5. A sulfated polysaccharide or semisynthetic derivative thereof as claimed in any preceding claim wherein the polysaccharide is selected from hyaluronic acid or hyaluronic acid ester.
6. A sulfated polysaccharide or semisynthetic derivative thereof as claimed in claim 5 wherein the hyaluronic acid ester is an ester with an aliphatic, araliphatic, heterocyclic or cycloaliphatic alcohol.
7. A sulfated polysaccharide or semisynthetic derivative as claimed in any preceding claim wherein the degree of sulfation per dimeric unit is

not greater than 2, typically 1.5.

- 5 8. A sulfated polysaccharide selected from the group consisting of sulfated hyaluronic acid having a molecular weight in the range between about 10,000 and about 50,000 Daltons, sulfated hyaluronic acid having a molecular weight in the range between about 50,000 and about 250,000 Daltons, sulfated hyaluronic acid having a molecular weight in the range between about 250,000 and about 750,000 Daltons, and sulfated hyaluronic acid having a molecular weight in the range between about 750,000 and about 1,250,000 Daltons, wherein in each case, the degree of sulfation of said sulfated hyaluronic acid is 2.5, 3.0 or 3.5 sulfate groups per repetitive unit of hyaluronic acid.
- 20 9. The sulfated polysaccharide derivative of claim 8, selected from the group consisting of sulfated HYAFF 11, sulfated HYAFF 11p25, sulfated HYAFF 11p50, sulfated HYAFF 11p75, sulfated HYAFF 7, sulfated HYAFF 7p25, sulfated HYAFF 7p50, and sulfated HYAFF 7p75.
- 25 10. The sulfated polysaccharide derivative of claim 9, wherein the molecular weight of the hyaluronic acid moiety is about 200,000 Daltons.
- 30 11. A complex selected from the group consisting of Cu(II)-sulfated hyaluronic acid and Cu(II)-sulfated hyaluronic acid ester.
12. A biomedical product pharmaceutical composition comprising a sulfated polysaccharide or

semisynthetic derivative as claimed in any preceding claim.

- 5 13. The biomedical product of claim 12, selected from the group consisting of a guide channel, a bypass, an artificial vein, a shunt, a gauze, a thread, a gel, a hydrogel, a film, a membrane, a sponge, a non-woven tissue, and a microsphere.
- 10 14. A biomedical object or device coated with the sulfated polysaccharide or semisynthetic derivative thereof of any of claims 1-11.
- 15 15. Use of a sulfated polysaccharide or semisynthetic derivative as claimed in any of claims 1-11 in the manufacture of a biomedical product or pharmaceutical composition.
- 20 16. Use of the sulfated polysaccharide or semisynthetic derivative thereof of any of any one of claims 1-11 to coat a biomedical object or device.
- 25 17. Use of the complex of claim 11 to stimulate angiogenesis in a human or animal.
- 30 18. Use of the sulfated polysaccharide or semisynthetic derivative thereof of any one of claims 1-11 in hemodialysis, cardiology, extracorporeal circulation, dermatology, ophthalmology, otorhinolaryngology, odontology, gynecology, or urology.
19. Use of the sulfated polysaccharide or semisynthetic derivative thereof of any one of claims 1-11 to

prepare a controlled drug delivery device.

- 5 20. Use of the sulfated polysaccharide or semisynthetic derivative thereof of any one of claims 1-11 for the treatment of inflammation, or for accelerating the healing of wounds, burns, bedsores, or skin ulcers.
- 10 21. A method of making a sulfated polysaccharide or semisynthetic derivative comprising sulfating a polysaccharide or semisynthetic derivative thereof in an aprotic solvent by the use of a sulfating agent.
- 15 22. A method as claimed in claim 21 wherein the sulfating agent is added to a tetraalkylammonium salt or ester of a polysaccharide in solution.
- 20 23. A method as claimed in claim 22 characterised in that the tetraalkylammonium salt is a tetrabutylammonium salt.
- 25 24. A method as claimed in any of claims 21-23 wherein the sulfating agent is a complex of sulfur trioxide and pyridine (SO<sub>3</sub>-pyridine).
25. A method as claimed in any of claims 21-24 wherein the reaction is carried out at 0°C to 60°C.
- 30 26. A process for producing a sulfacted polysaccharide or a sulfated polysaccharide derivative comprising reacting a sulfating reagent with a tetraalkylammonium salt of said polysaccharide, or with said polysaccharide derivative, in an aprotic

solvent in the temperature range of from about 0°C to about 60°C, and subsequently recovering said sulfated polysaccharide or said sulfated polysaccharide derivative, wherein the molecular weight of said polysaccharide or said polysaccharide derivative remains unaffected except for the addition of sulfate groups.

27. The process of claim 26, wherein said polysaccharide is hyaluronic acid.
28. The process of claim 27, wherein said polysaccharide derivative is a hyaluronic acid ester.
29. A method as claimed in any of claims 21-28 wherein the aprotic solvent is selected from dimethylsulfoxide, N,N'-dimethylformamide and N-methylpyrrolidone.
30. A method as claimed in any of claims 21-29 wherein the degree of sulfation is controlled by varying the amount of sulfating agent used.
31. A method as claimed in any of claims 21-30 wherein the mole ratio of OH to sulfating agent is 1:1 to 1:12.
32. A method as claimed in any of claims 21-31 wherein the sulfated product is precipitated by raising the pH of the solution to between 8 and 10, typically 8.5 to 9.5.
33. A sulfated polysaccharide or polysaccharide

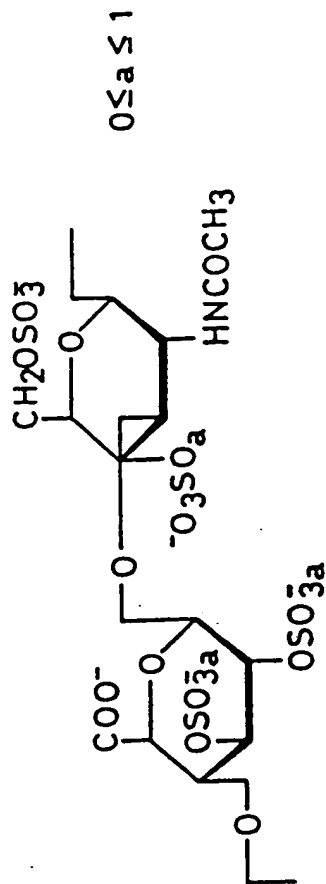
36

derivative produced by the process of any one of  
claims 21-32.

1 / 5

FIG. 1

Hyal(x)SO<sub>3</sub>



Hyal2SO<sub>3</sub>

TT = control

Hyal2.5SO<sub>3</sub>

TT = 30.0

1mg = 2.6 x 10<sup>-3</sup> mgHep

Hyal3.0SO<sub>3</sub>

WBCT = ∞

TT = 38.3

1mg = 1.3 x 10<sup>-2</sup> mgHep

Hyal3.5SO<sub>3</sub>

WBCT = ∞

TT = ∞

1mg = 1.6 x 10<sup>-1</sup> mgHep

2/5

FIG. 2

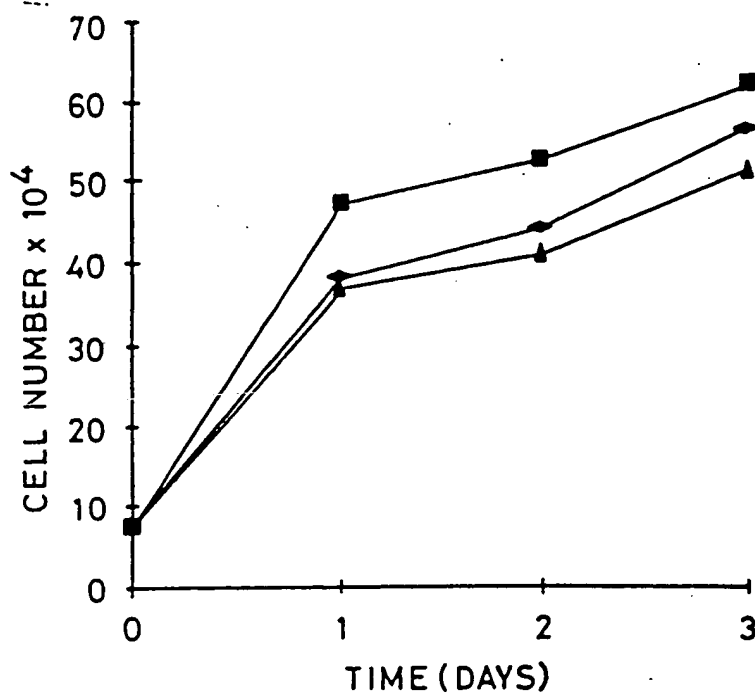
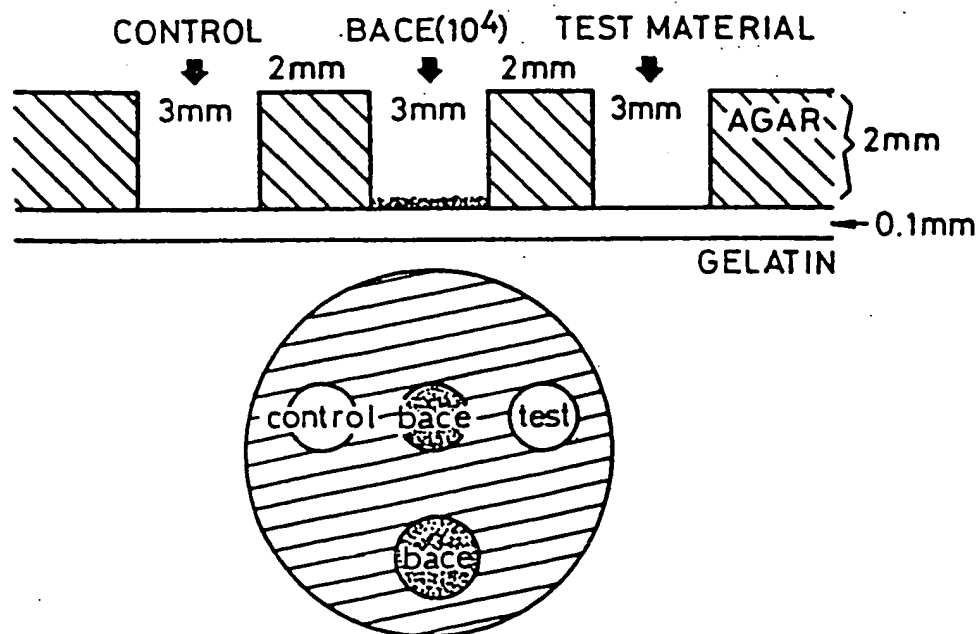


FIG. 3





3/5

FIG. 4A

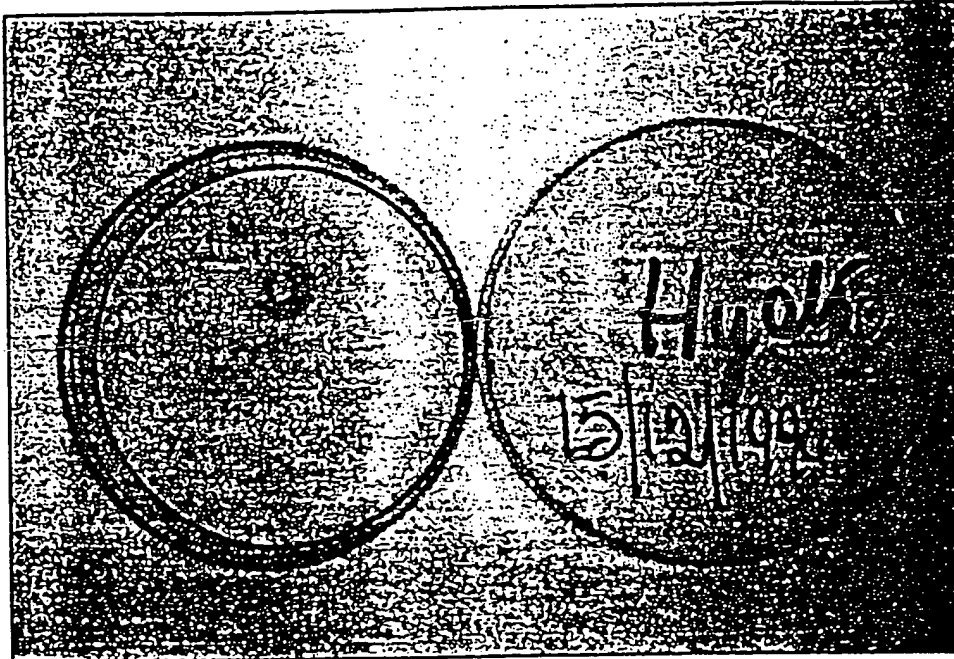
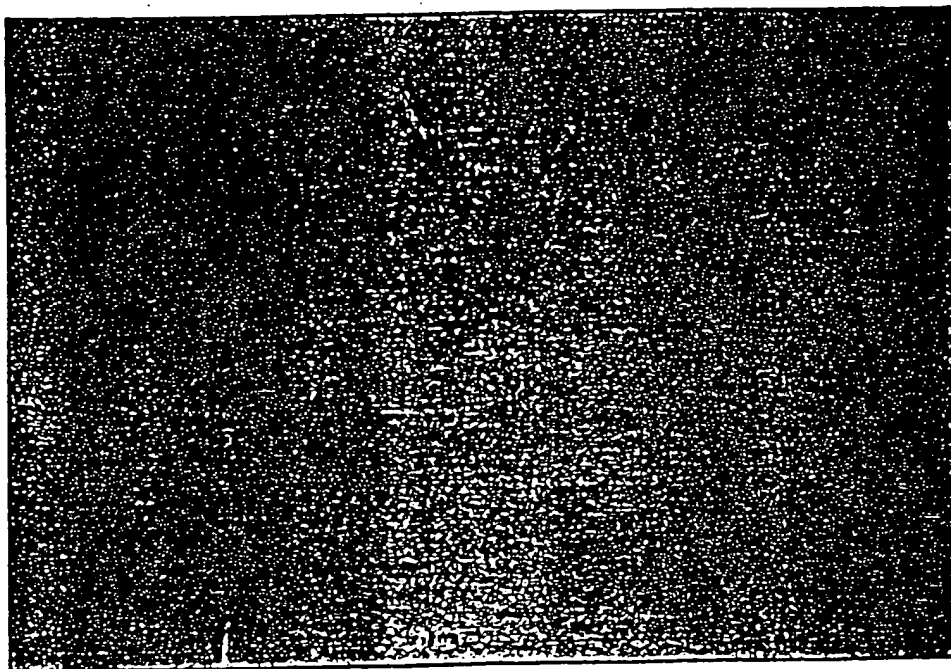


FIG. 4B



4/5

FIG. 5A

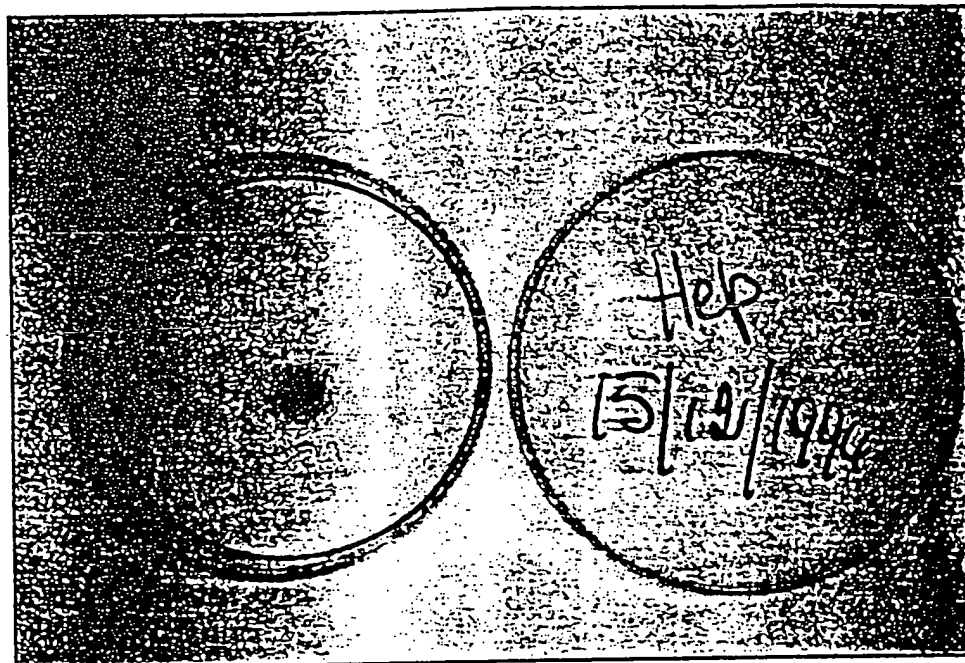
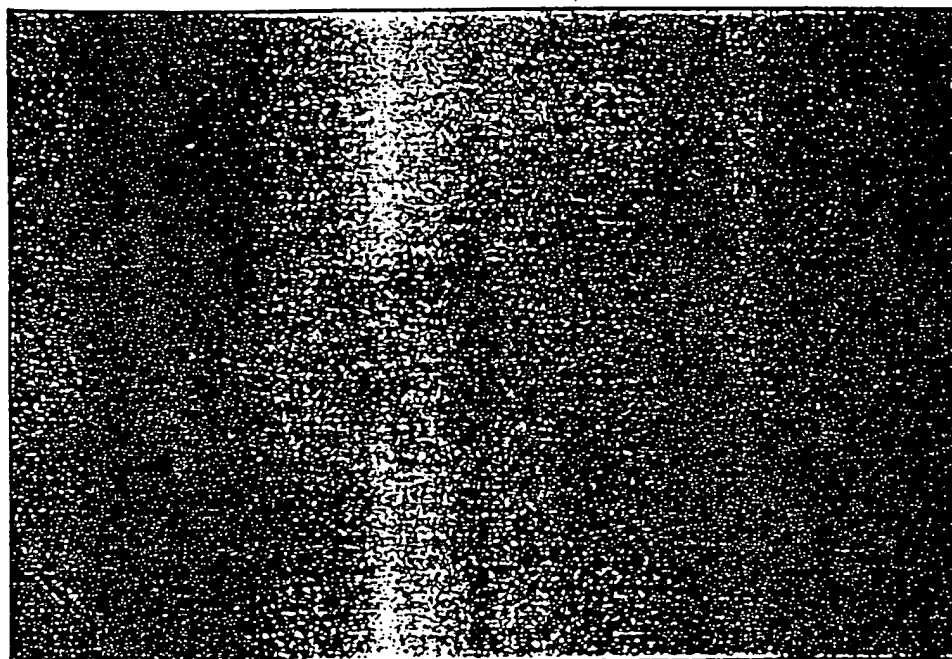


FIG. 5B



5/5

FIG. 6A

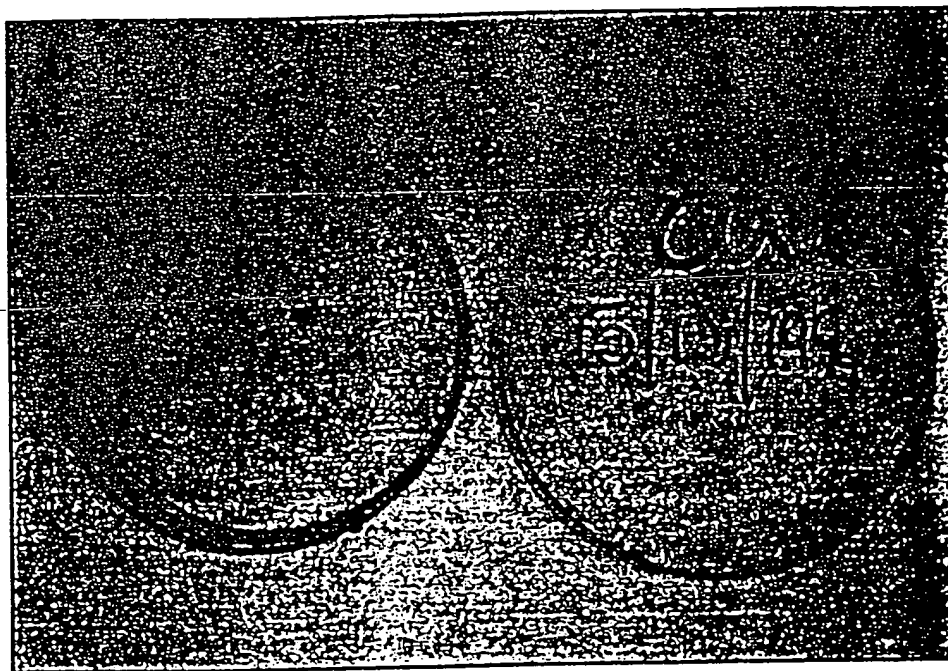
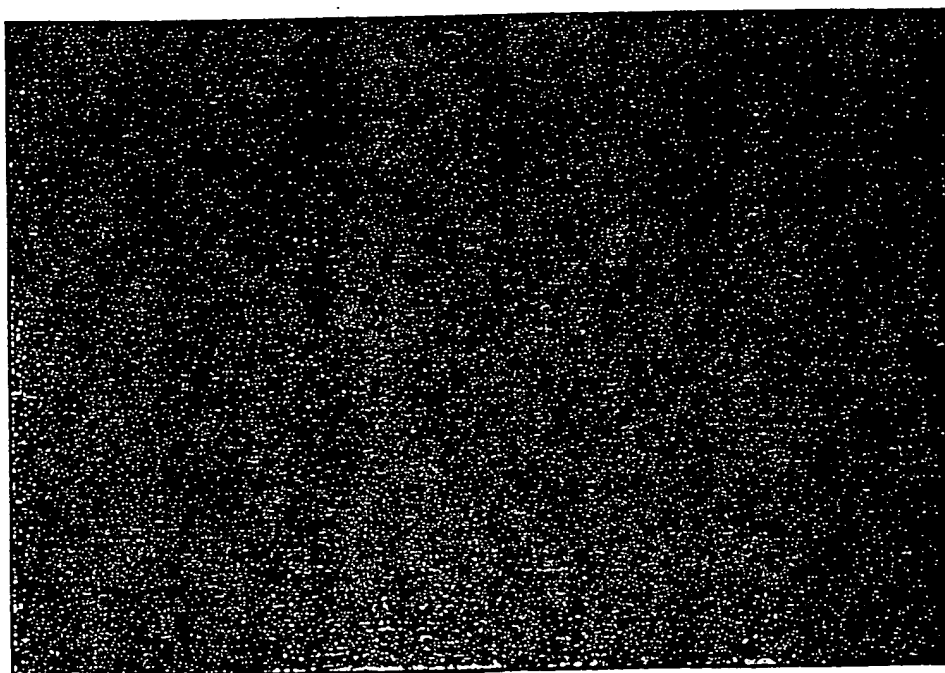


FIG. 6B



## INTERNATIONAL SEARCH REPORT

Intern. Application No.

PCT/EP 95/01111

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 C08B37/00 A61L33/00 C08B37/08

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C08B A61L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	FR,A,2 584 728 (CHOAY S.A.) 16 January 1987 <u>D 1</u> see page 2, line 10 - line 14 see page 8, line 23 see page 3, line 18 - line 21 ---	1-10, 15, 18, 20-33
X	US,A,2 599 172 (ZAREH HADIDIAN ET AL.) 3 June 1952 <u>D 3</u> see column 1, line 9 - line 47 ---	1-10, 15, 18
X	WO,A,89 07932 (NIELS BUKH) 8 September 1989 see page 11 ---	1-5, 11
X	US,A,4 141 746 (RICHARD G. SCHWEIGER) 27 February 1978 see column 5, line 27 - line 55 ---	1, 21
	--- -/--	

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

## \* Special categories of cited documents:

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

\*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

\*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

\*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

\*A\* document member of the same patent family

Date of the actual completion of the international search

22 June 1995

Date of mailing of the international search report

28.05.95

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2240 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax (+31-70) 340-3016

Authorized officer

Lensen, H

## INTERNATIONAL SEARCH REPORT

Intern. Appl. No.

PCT/EP 95/01111

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP,A,0 011_322 (AKZO) 28 May 1980 -----	

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
FR-A-2584728	16-01-87	AU-B- 607395 AU-A- 6009986 EP-A, B 0214879 JP-A- 62027402 US-A- 5013724	07-03-91 15-01-87 18-03-87 05-02-87 07-05-91
US-A-2599172	03-06-52	NONE	
WO-A-8907932	08-09-89	AU-A- 4074489 DE-D- 68910116 DE-T- 68910116 DK-B- 169606 EP-A- 0404792 JP-T- 5503280 US-A- 5240710	22-09-89 25-11-93 05-05-94 27-12-94 02-01-91 03-06-93 31-08-93
US-A-4141746	27-02-79	US-A- 4035569 US-A- 4143226 US-A- 4138535	12-07-77 06-03-79 06-02-79
EP-A-11322	28-05-80	AT-T- 945 JP-A- 55064523 SE-A- 7811306	15-05-82 15-05-80 02-05-80